

	J.D. Irving, Limited PURCHASE WOOD SPECIFICATIONS
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TRURO SAWMILL - STUDWOOD

EFFECTIVE DATE: May 5th, 2025 weight scale

GRADE 1 (10-foot), GRADE 19 (9-foot) and GRADE 18 (8-foot)	
SPECIES	Spruce/fir only; minimum 75% spruce, maximum 25% fir (white-wood only)
AGE	Delivered within 3 months of date cut (live trees at time of cut)
LENGTH	Grade 1: 10-ft studs = 123" to 127" Loads may contain up to 20% 8-ft studs Grade 19: 9-ft studs = 108" to 112" Loads may contain up to 20% 8-ft studs Grade 18: 8-foot studs = 99" to 103"
DIAMETER (inside bark)	10-ft and 9-ft studs = 5" minimum to 13" maximum (inside bark) 8-ft studs = 4.3" minimum to 13" maximum (inside bark)
DEFECTS	No rot, no forked bolts, ends cut square. Taper or sweep must be less than 2" over the length of the bolt. In any 4-foot section of a bolt: not more than 8 knots >3" diameter (i.e., no "pasture" spruce)
GRADE 2 (10-foot), GRADE 29 (9-foot) and GRADE 28 (8-foot) as above except:	
SPECIES	Spruce, Balsam Fir, Jack Pine in any proportion. No other species.

NOTE: Loads may be rejected by JDI scale staff prior to unloading if they do not meet minimum specifications. Grade shall be determined by JDI, based on a 40+ piece sample extracted randomly from each load and measured using the above specifications (if spruce content in the sample is less than 65% the load shall be assessed as Grade 2 or 29). Quality (% acceptable pieces) shall be measured using the above specifications. Loads assessed as 90% or higher may be eligible for a QUALITY BONUS where applicable under contract terms or as determined by J.D. Irving, Limited. Any supplier whose quality sample results fall below 60% for any one (1) load, or fall below 85% for any three (3) loads delivered within a 4 –week period, shall be placed on QUALITY SUSPENSION and deliveries immediately suspended. Suppliers on quality suspension shall not be allowed to resume delivery until approved by the Regional Wood Buyer.

The trucker or producer must notify the JDI scale staff or Chief Scaler of any disputes regarding scale or sample selection at the time of delivery. JDI will make best efforts to hold quality samples for 24 hours when results fall below 85% to allow time for inspection. These specifications are subject to change by JDI with minimum notice.

Signed: _____

Brent Thompson

Date: April 4th, 2025.